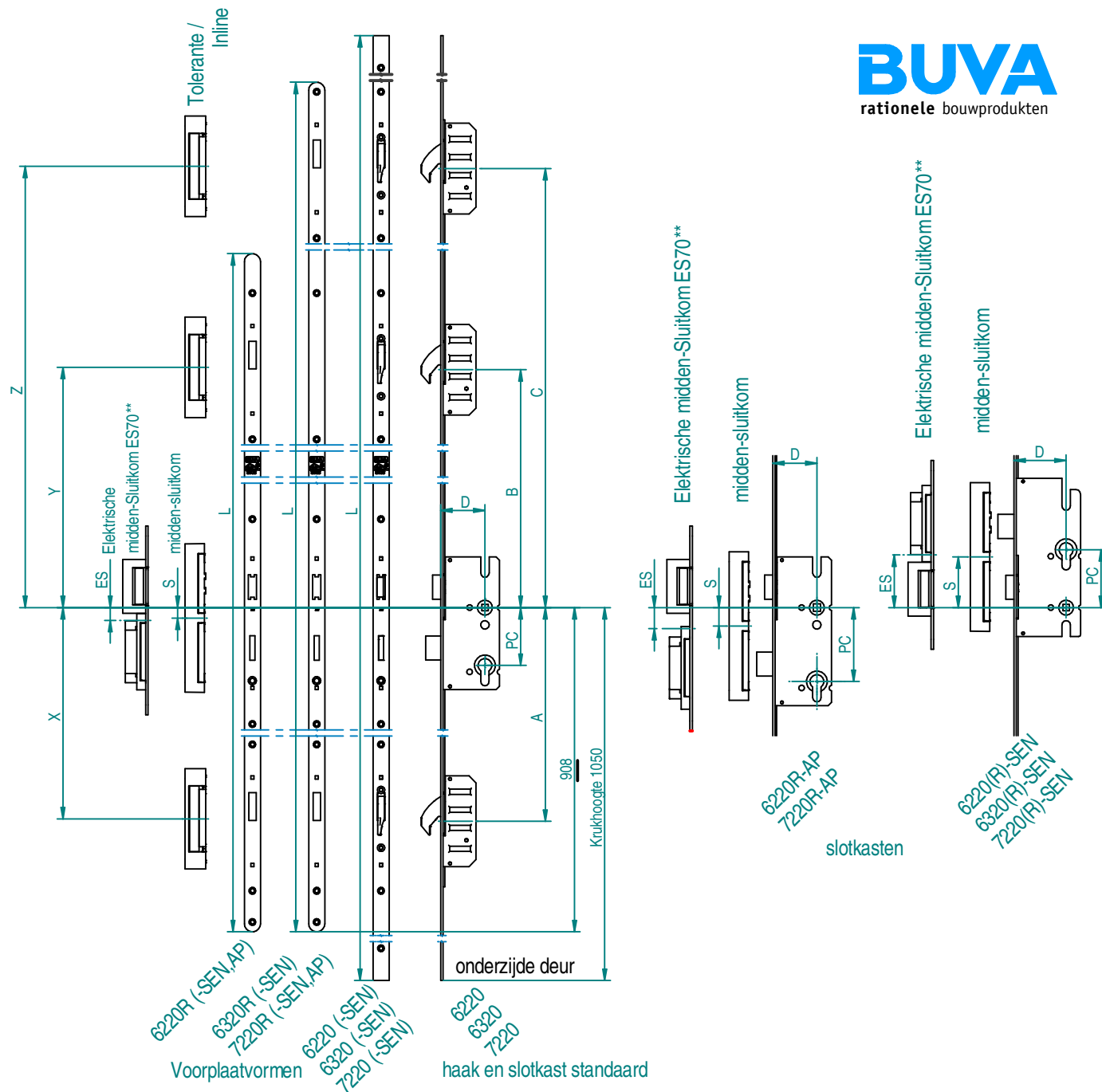
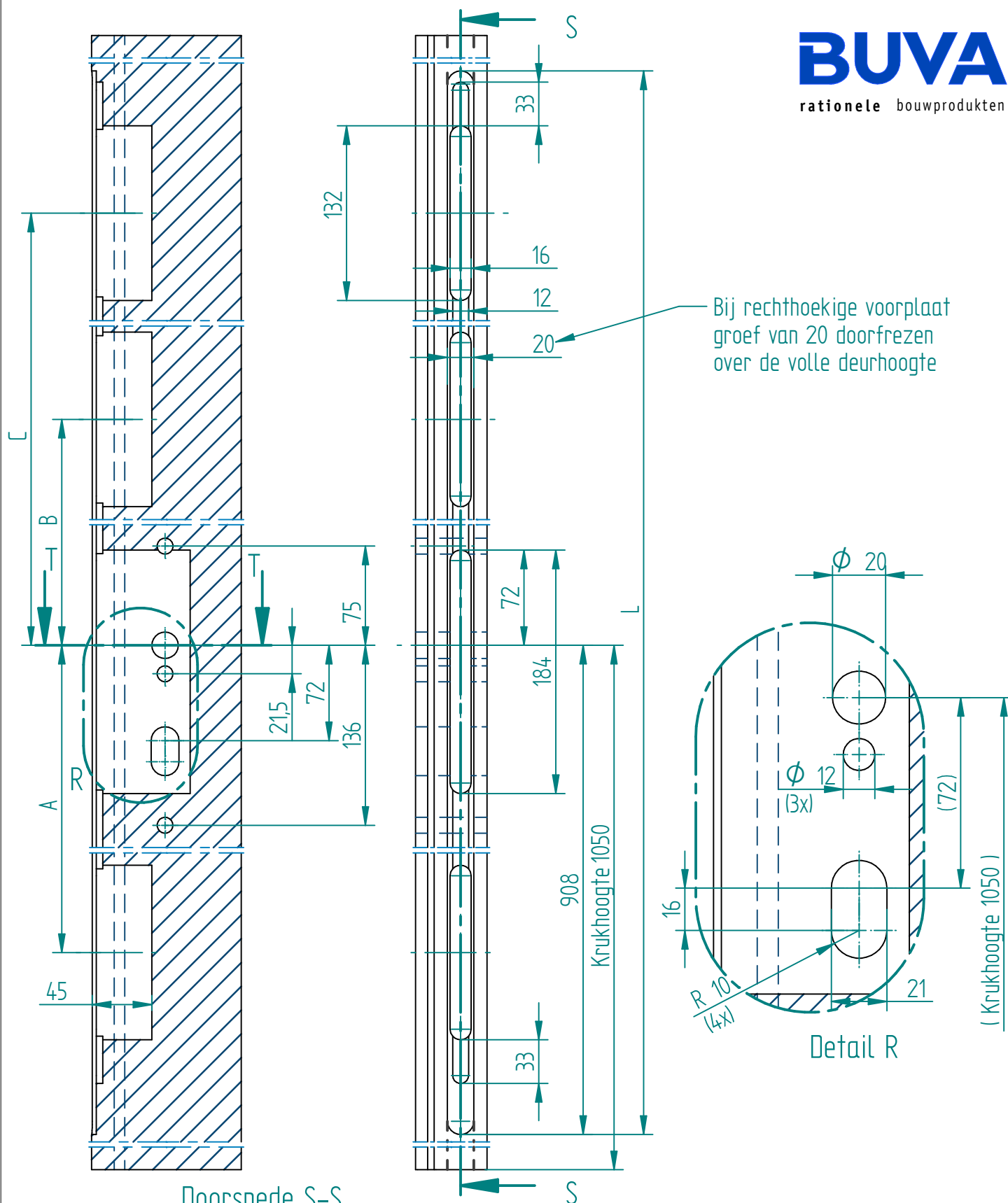


MPS 6000/7000 serie

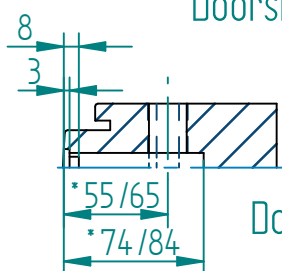
Benaming	Blad	Bladnummer	Revisie
MPS 6000/7000 serie + sluitkommen	Blad 1	20080010.1002	D01
Freestekeningen deurstijl t.b.v. 6/7000 standaard	Blad 2	20070051.1033	A01
Freestekeningen deurstijl t.b.v. 6/7000 AP	Blad 3	20070051.1034	A01
Freestekeningen deurstijl t.b.v. 6/7000 SEN	Blad 4	20070051.1035	A01
Middensluitkom met stel mogelijkheden	Blad 5	20060024.1009	F01
Freestekening Middensluitkom	Blad 6	20060024.1010	D01
Tolerante met stel mogelijkheden	Blad 7	20060022.1006	F01
Inline met stel mogelijkheden	Blad 8	20130033.1026	C01
Freestekening Tolerante / Inline	Blad 9	20060022.1005	C01
Elektrische opener ES-7072 toepassingen	Blad 10	20070053.1013	A01
Freestekening ES-7072	Blad 11	20070053.1007	C01
Elektrische opener ES-7092 toepassingen	Blad 12	20070053.1014	B01
Freestekening ES-7092	Blad 13	20070053.1008	C01



Positie t.o.v kruk	Lengte	Haak 1	Haak 2	Haak 3	Profiel/Cilinder	Doorn 55	Doorn 65	Tolerante 1 Inline 1	Tolerante 2 Inline 2	Tolerante 3 Inline 3	midden-Sluitkom	Elektrische midden-Sluitkom ES 70**
MPS / maat	L	A	B	C	PC	D	D	X	Y	Z	S	ES
6220	2115/2250	770.5	719.5	-	72	v	v	767.5	722.5	-	13	16
6220R	1772	770.5	719.5	-	72	v	v	767.5	722.5	-	13	16
6220-SEN	2115	770.5	719.5	-	72	-	v	767.5	722.5	-	63	66
6220R-SEN	1772	770.5	719.5	-	72	-	v	767.5	722.5	-	63	66
6220R-AP	1772	770.5	719.5	-	92	v	v	767.5	722.5	-	23	26
6320	2400/2700	770.5	719.5	1074.5	72	v	v	767.5	722.5	1077.5	13	16
6320R	2090	770.5	719.5	1074.5	72	v	v	767.5	722.5	1077.5	13	16
6320-SEN	2400	770.5	719.5	1074.5	72	-	v	767.5	722.5	1077.5	63	66
6320R-SEN	2090	770.5	719.5	1074.5	72	-	v	767.5	722.5	1077.5	63	66
7220	2400/2700	770.5	-	1074.5	72	v	v	767.5	-	1077.5	13	16
7220R	2090	770.5	-	1074.5	72	v	v	767.5	-	1077.5	13	16
7220-SEN	2400/2700	770.5	-	1074.5	72	-	v	767.5	-	1077.5	63	66
7220R-SEN	2090	770.5	-	1074.5	72	-	v	767.5	-	1077.5	63	66
7220R-AP	2090	770.5	-	1074.5	92	v	v	767.5	-	1077.5	23	26



Doorsnede S-S

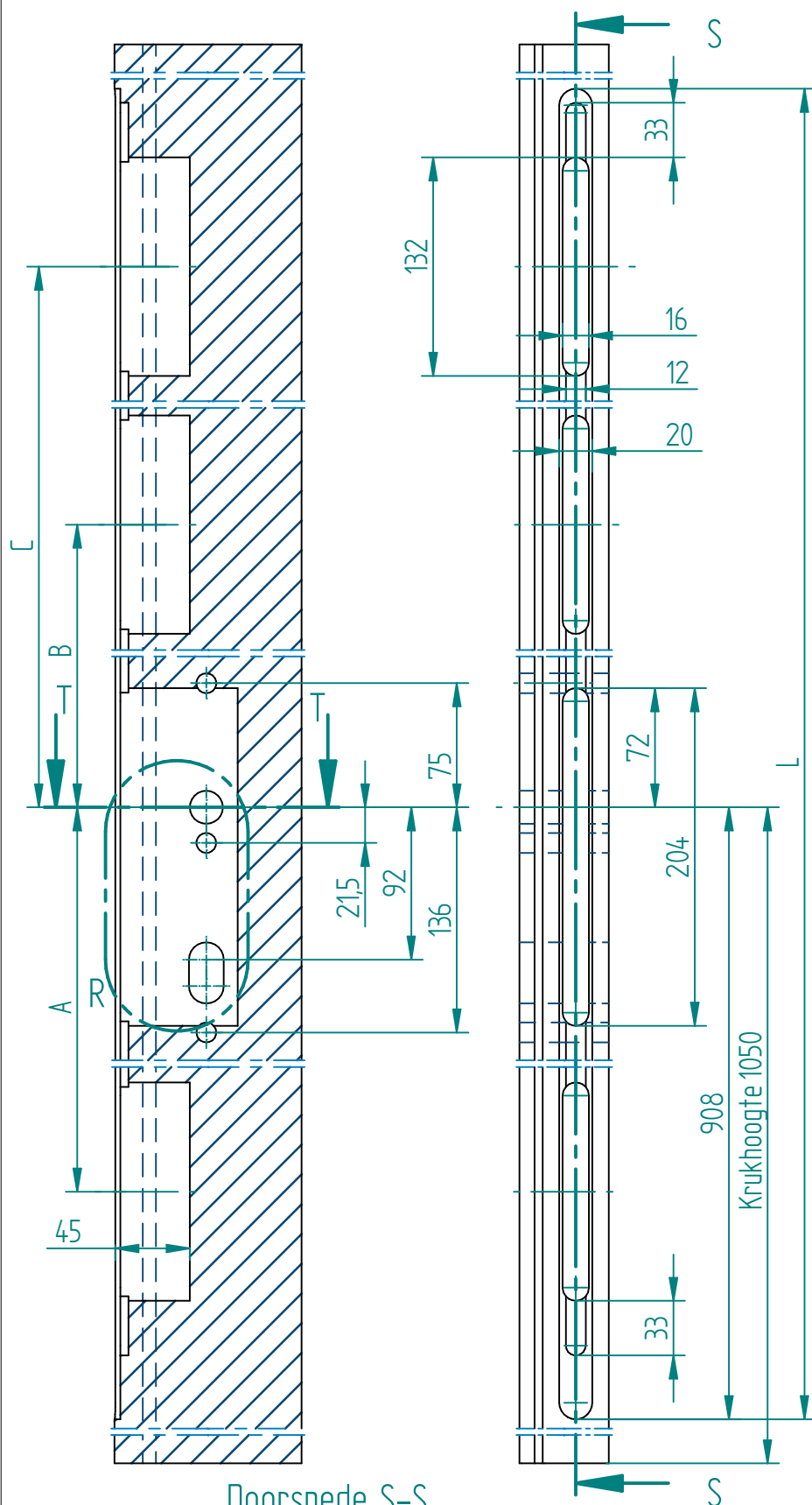


Doorsnede T-T

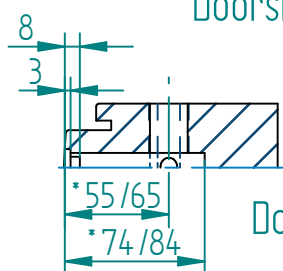
* getekende situatie is doornmaat 55

Positie t.o.v. kruk	Lengte	Haak 1	Haak 2	Haak 3
MPS / maat	L	A	B	C
6220		770,5	719,5	
6220R	1772	770,5	719,5	
6320		770,5	719,5	1074,5
6320R	2090	770,5	719,5	1074,5
7220		770,5		1074,5
7220R	2090	770,5		1074,5

Let op: In maatvoering is geen rekening gehouden met eventuele laagdikte(n) lak



Doorsnede S-S

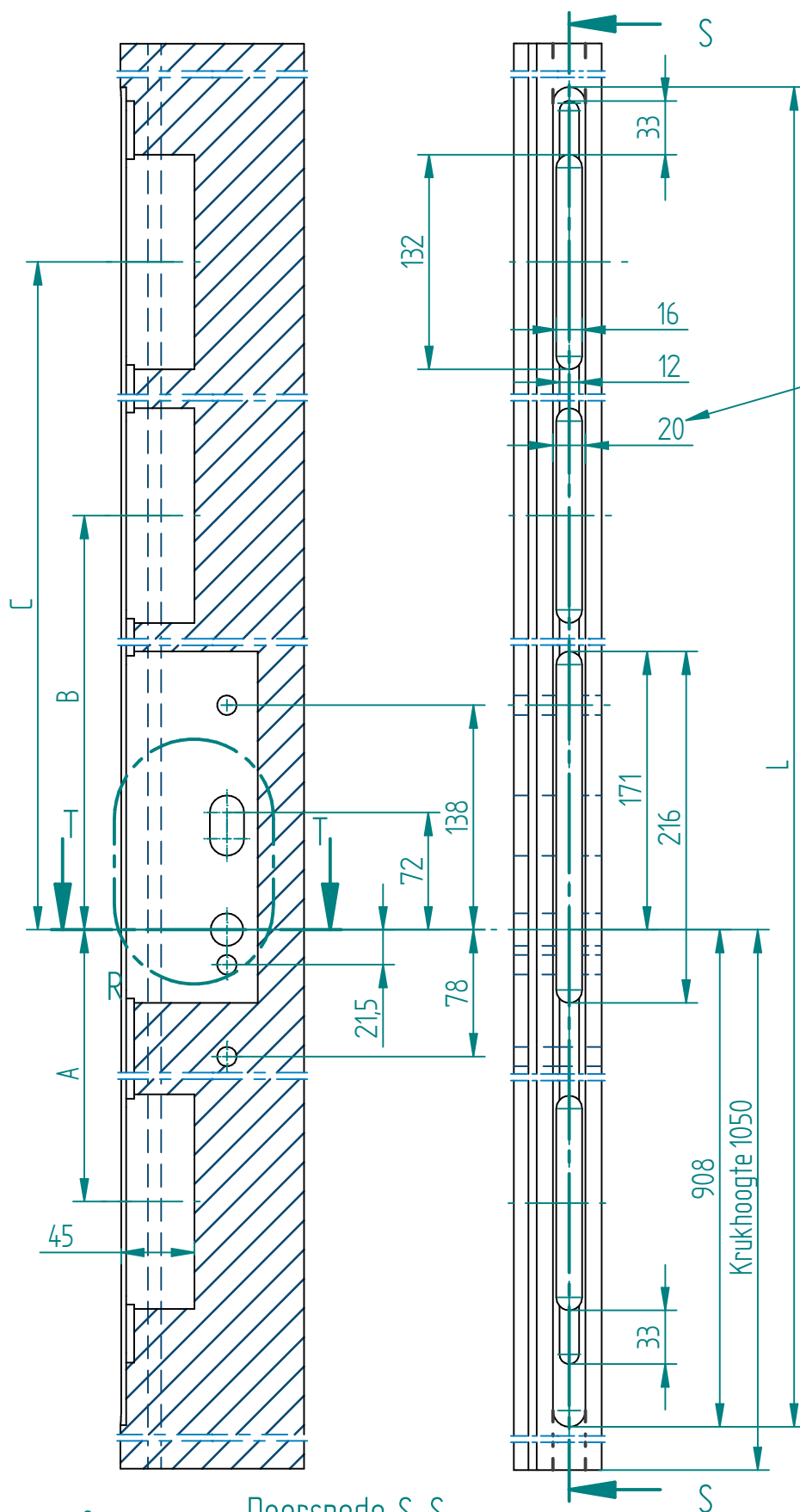


Doorsnede T-T

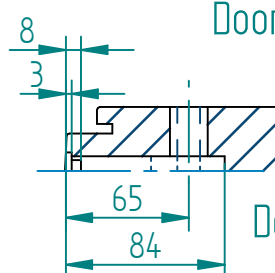
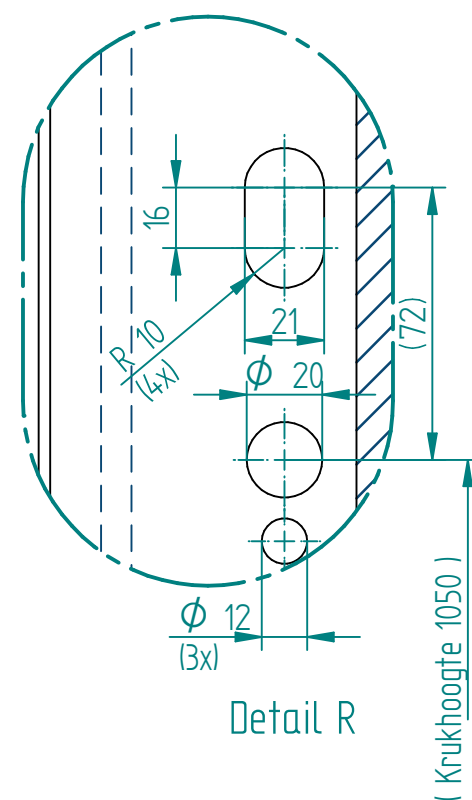
* getekende situatie is doornmaat 55

Let op: In maatvoering is geen rekening gehouden met eventuele laagdikte(n) lak

Positie t.o.v kruk	Lengte	Haak 1	Haak 2	Haak 3
MPS / maat	L	A	B	C
6220R-AP	1772	770,5	719,5	
7220R-AP	2090	770,5		1074,5



Bij rechthoekige voorplaat
groef van 20 doorfrezen
over de volle deurhoogte

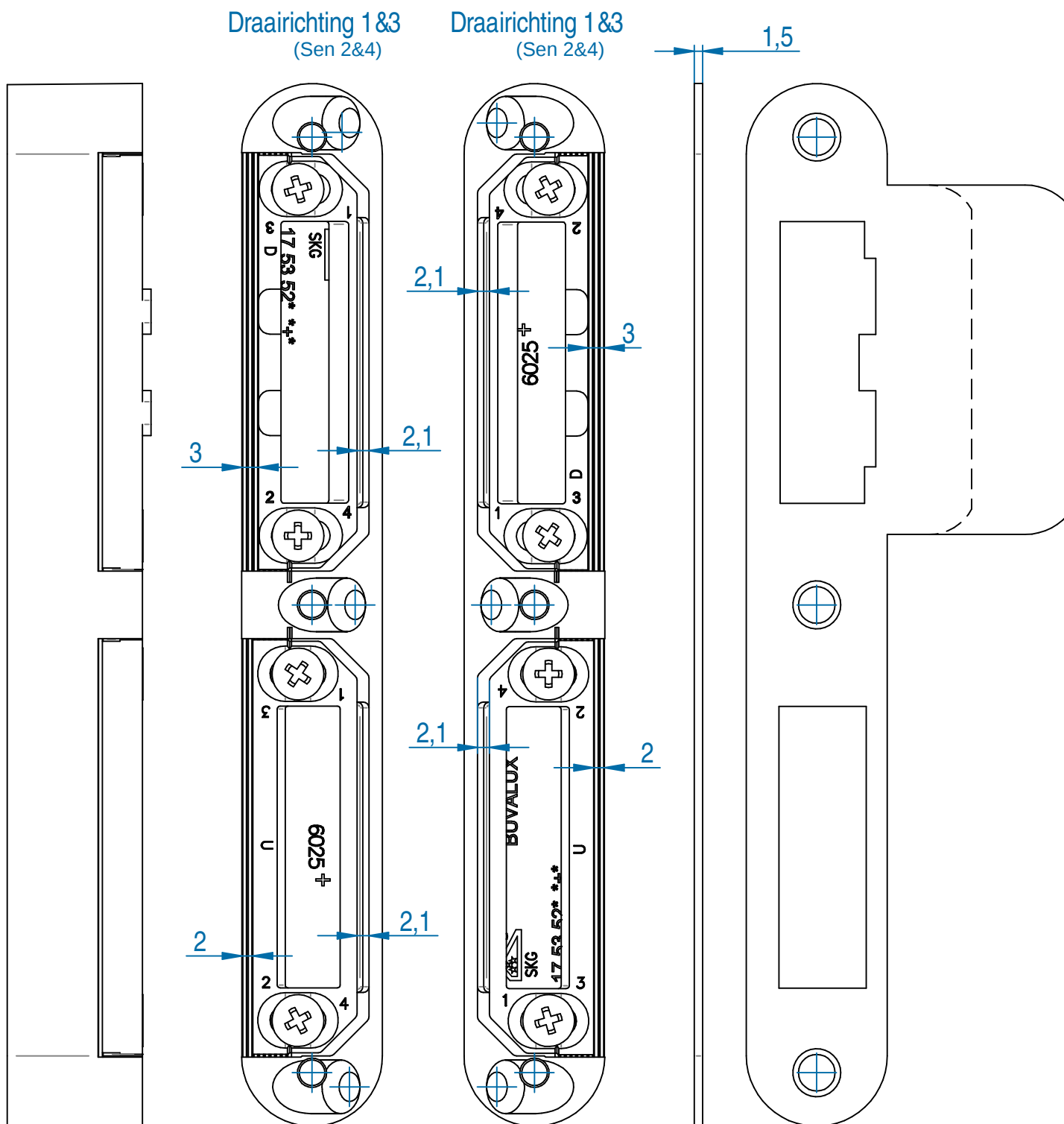


Doorsnede S-S

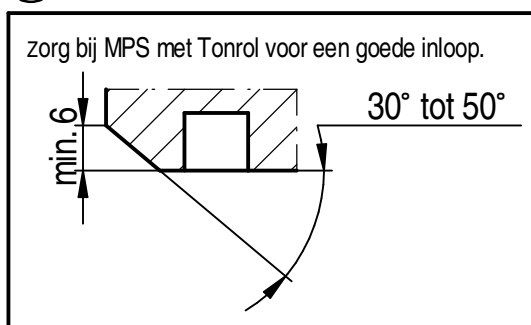
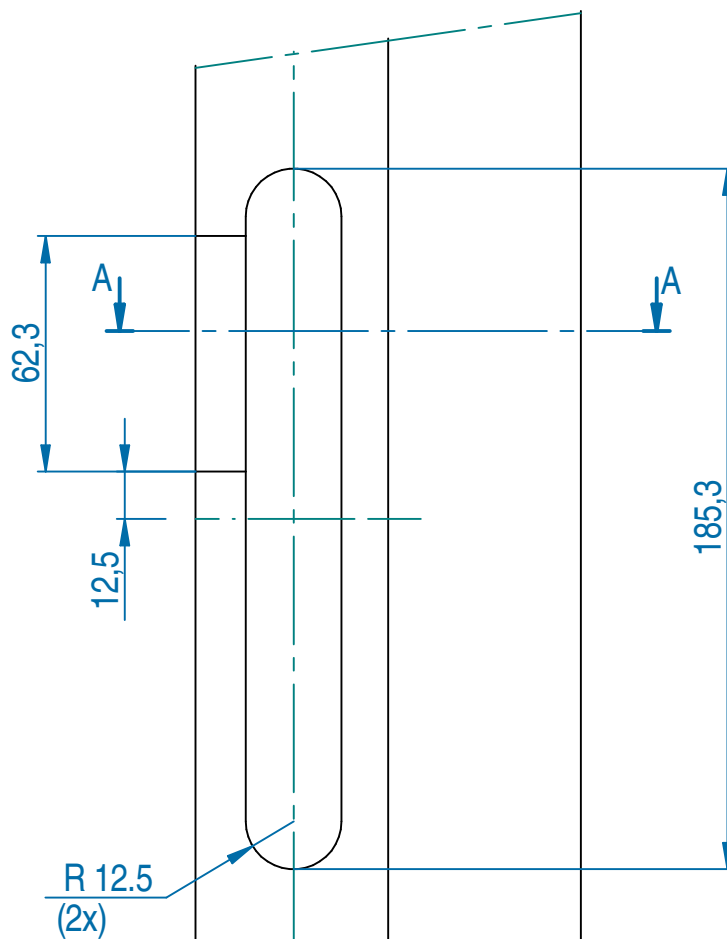
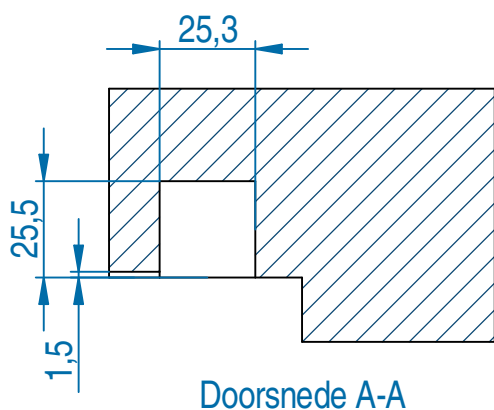
Doorsnede T-T

Positie t.o.v. kruk	Lengte	Haak 1	Haak 2	Haak 3
MPS / maat	L	A	B	C
6220-SEN	1772	770,5	719,5	1075
6220R-SEN		770,5	719,5	
6320-SEN	2090	770,5	719,5	1075
6320R-SEN		770,5	719,5	1075
7220-SEN		770,5		1075
7220R-SEN	2090	770,5		1075

Let op: In maatvoering is geen rekening gehouden met eventuele laagdikte(n) lak

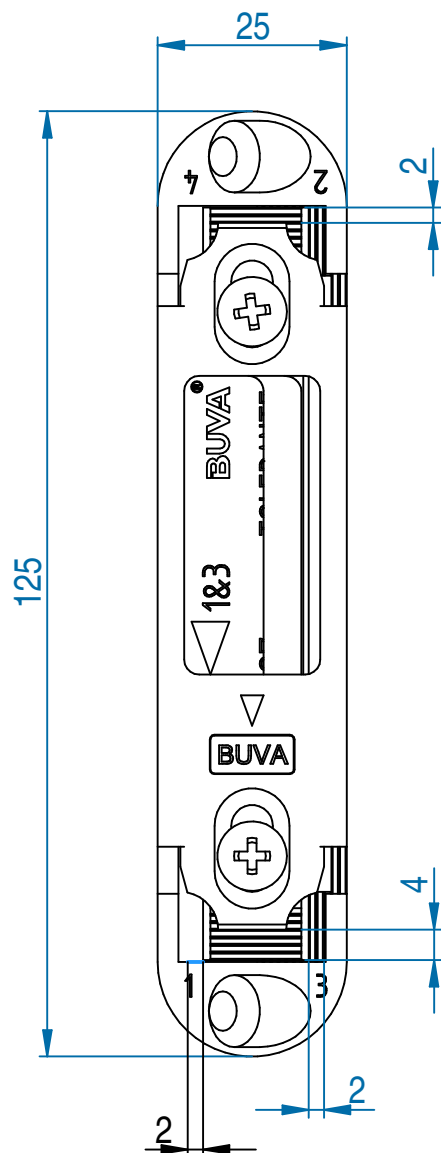


- Sluitkom bevestigen Klasse 2 (schuin) met schroeven Ø4x30 mm in loofhout (3x)
Ø4x40 mm in naaldhout (3x)
- Sluitkom bevestigen Klasse 3(schuin) met schroeven Ø4.5x50 mm in loofhout (3x)
- Sluitplaat bevestigen (recht) met schroeven Ø4x40 mm
- Bij weinig achterhout schroef van Ø4x 40mm vervangen door zelfsnijder M5x16

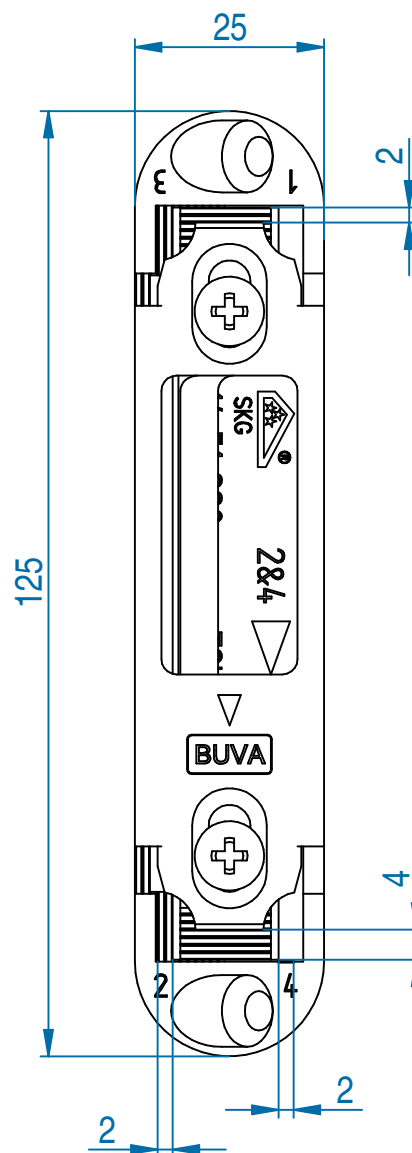


Let op: In maatvoering is geen rekening gehouden met eventuele laagdikte(n) lak

Draairichting 1&3

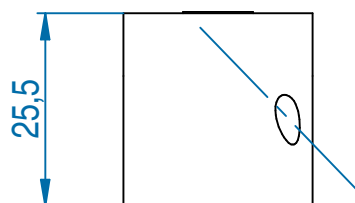
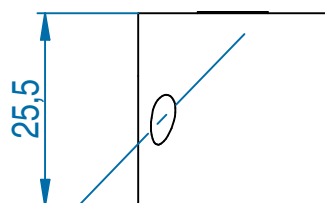
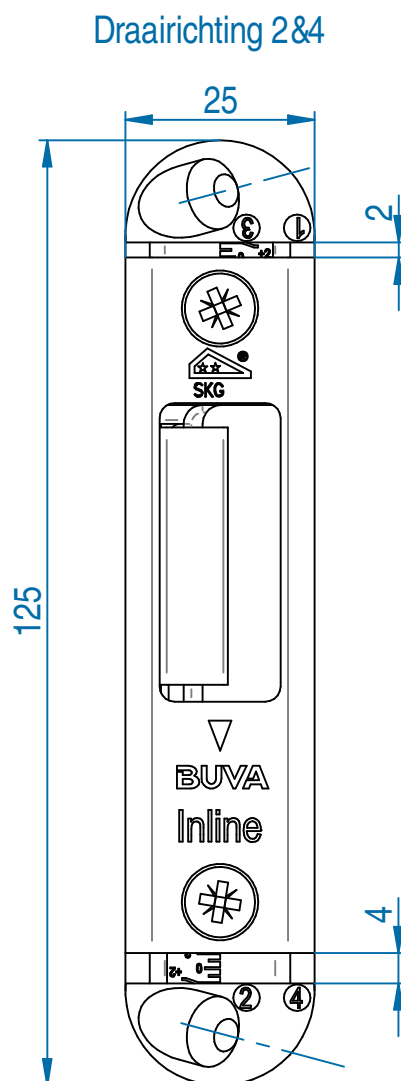
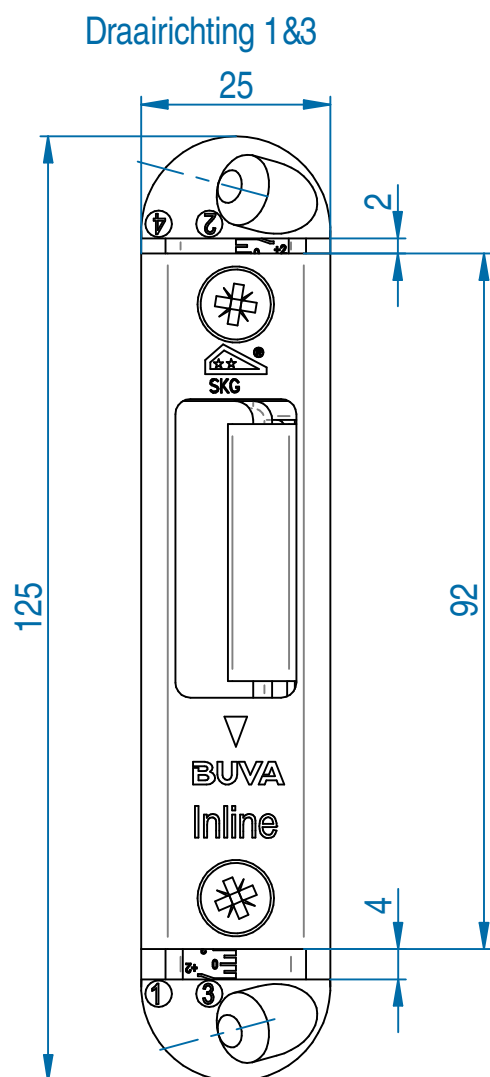


Draairichting 2&4

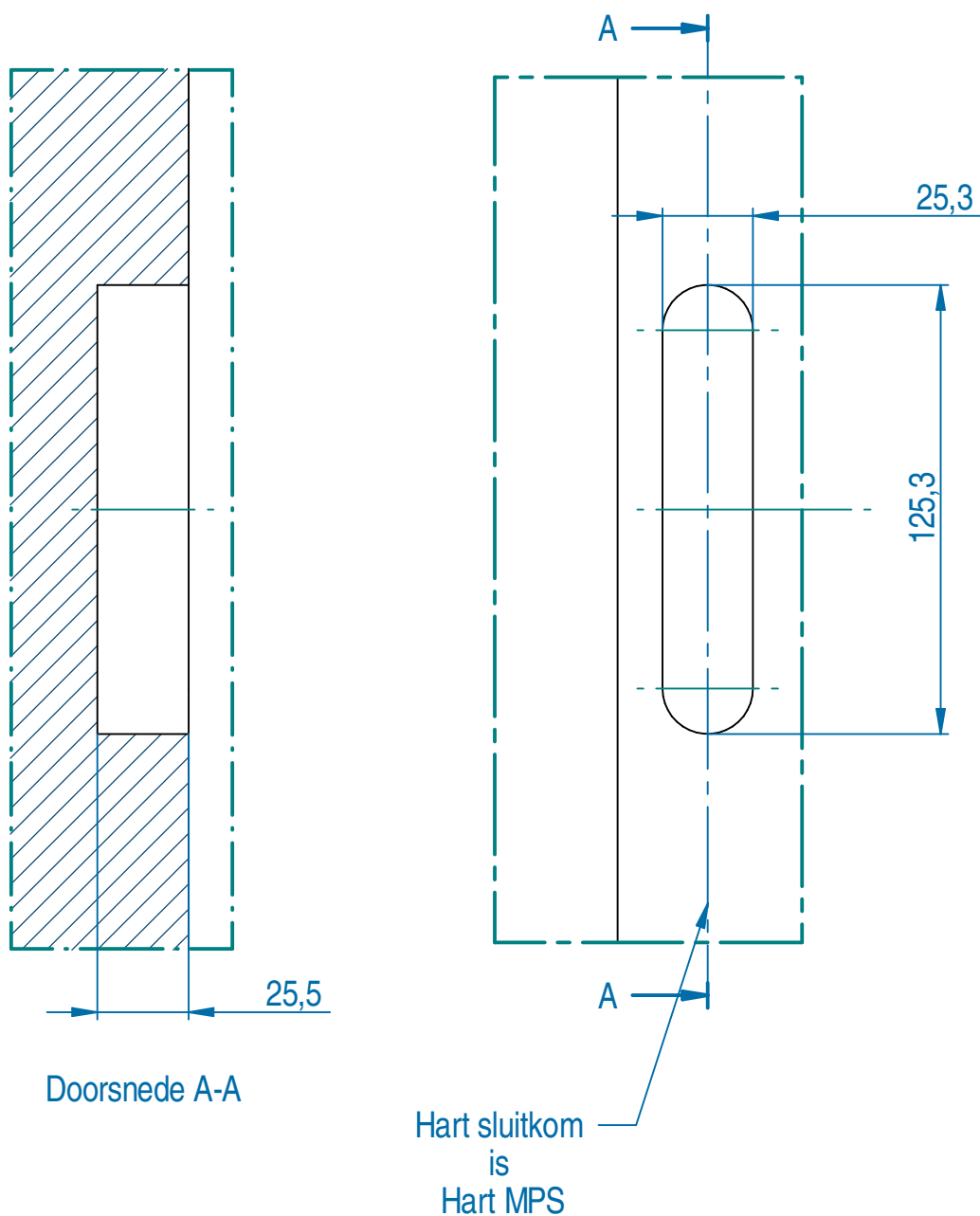


Sluitkom bevestigen Klasse 2, schroeven Ø4x30 mm in loofhout
schroeven Ø4x40 mm in naaldhout

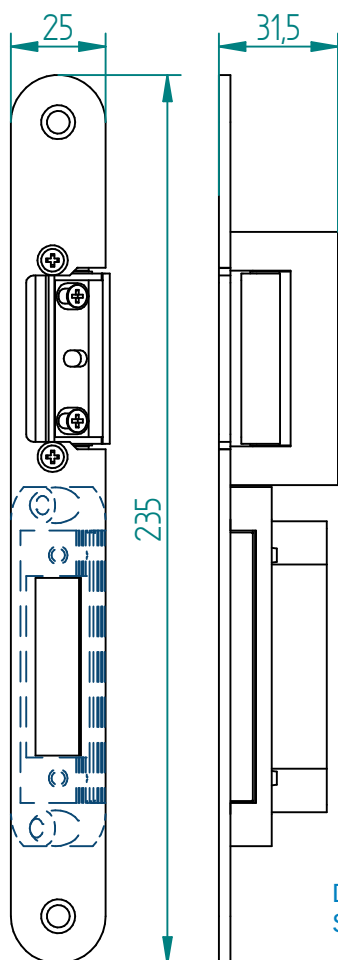
Sluitkom bevestigen Klasse 3, schroeven Ø4.5x50 mm in loofhout
(max. toepasbaar schroeven Ø4,5)



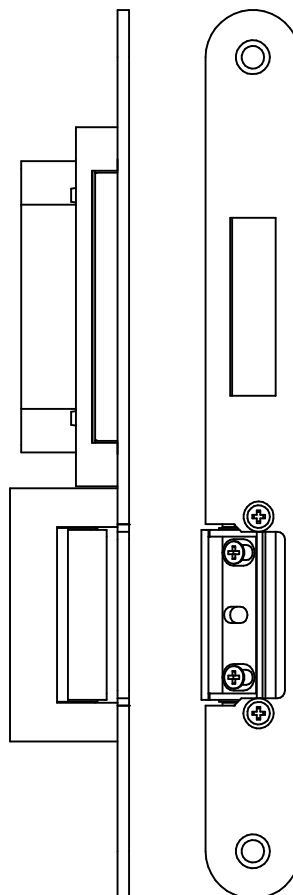
Sluitkom bevestigen Klasse 2, schroeven $\text{Ø}4 \times 30$ mm in loofhout
schroeven $\text{Ø}4 \times 40$ mm in naaldhout



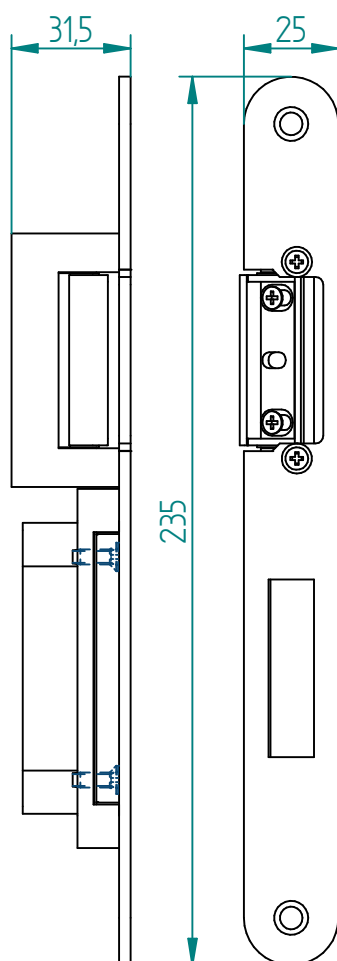
Let op: In maatvoering is geen rekening gehouden met eventuele laagdikte(n) lak



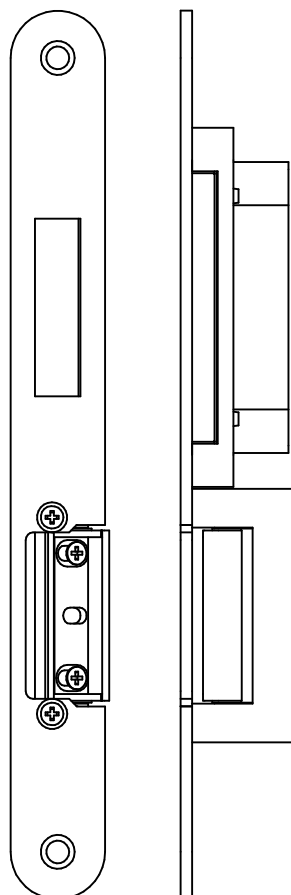
Draairichting 1&3
Standaard ES-7072



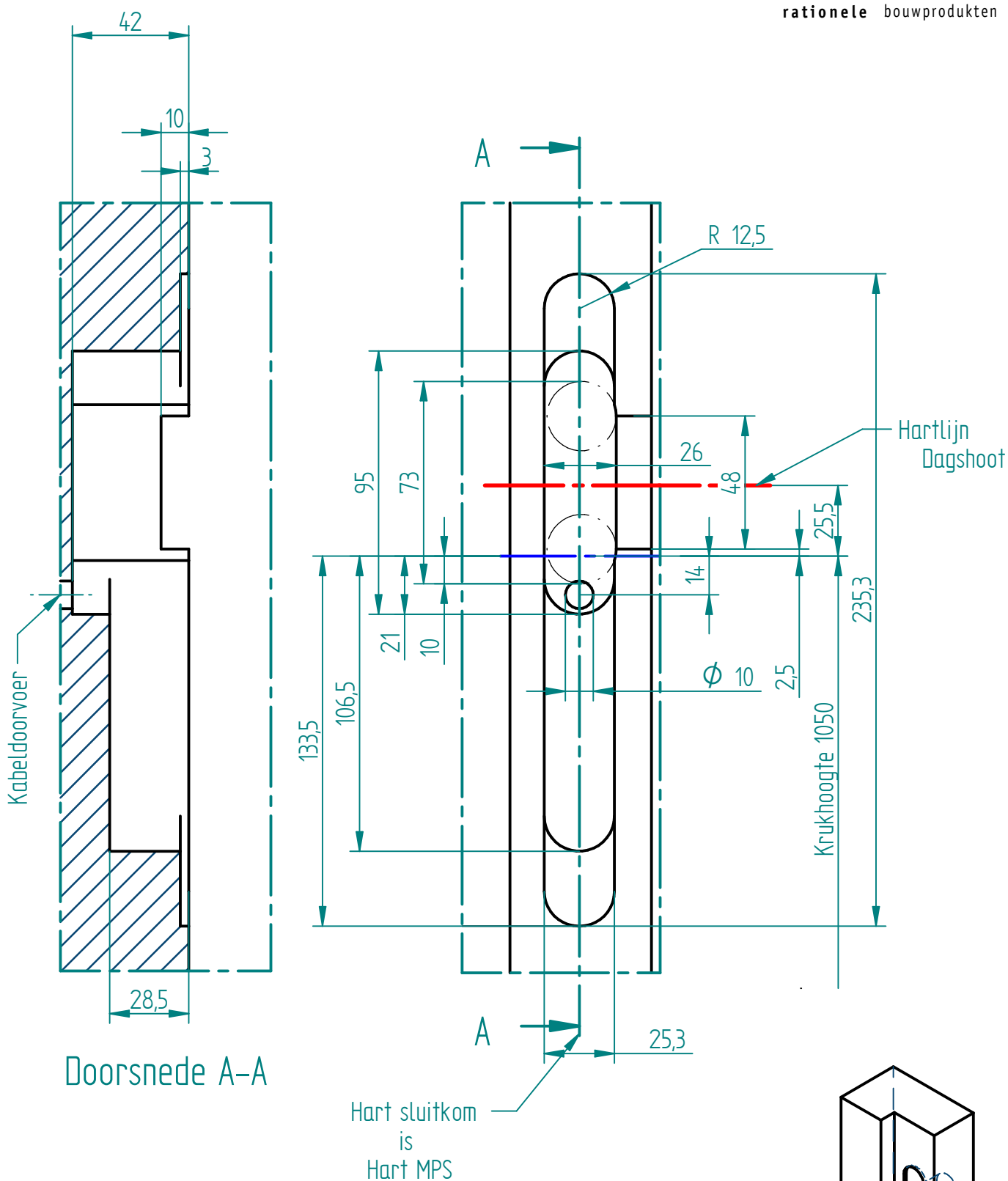
Draairichting 2&4
Senioren ES-7072



Draairichting 2&4
Standaard ES-7072

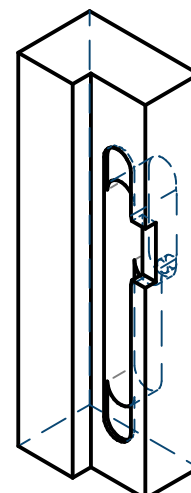


Draairichting 1&3
Senioren ES-7072

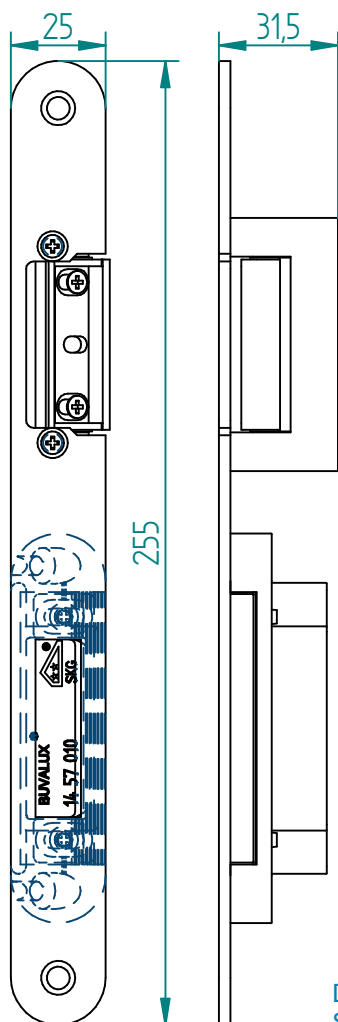


Getekend is de standaard situatie

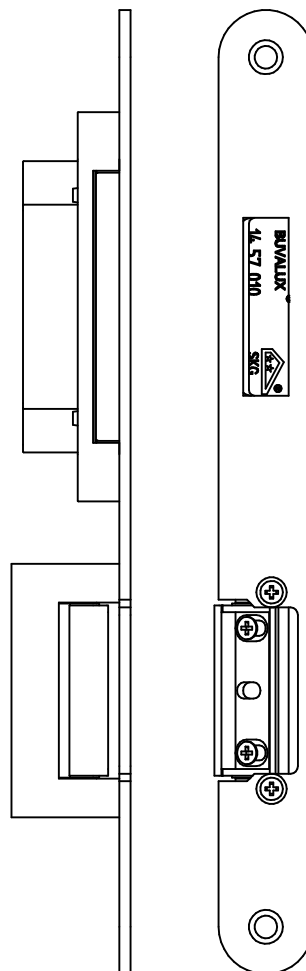
.Voor Senioren moeten de maten gespiegeld worden t.o.v Hartlijn Dagshoot



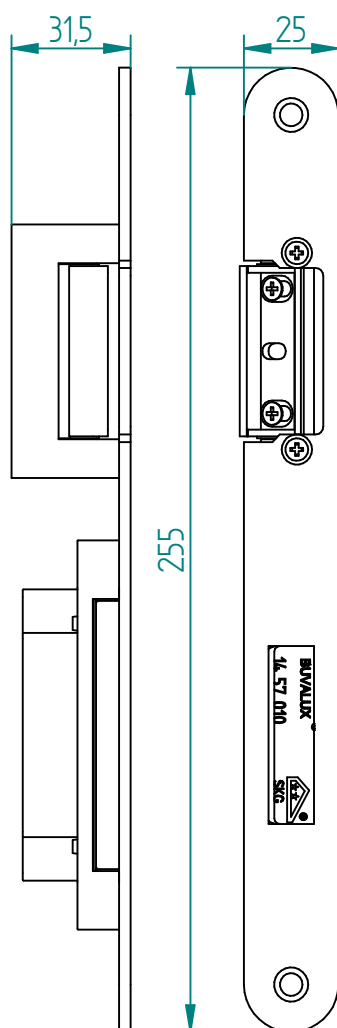
Let op: In maatvoering is geen rekening gehouden met eventuele laagdikte(n) lak



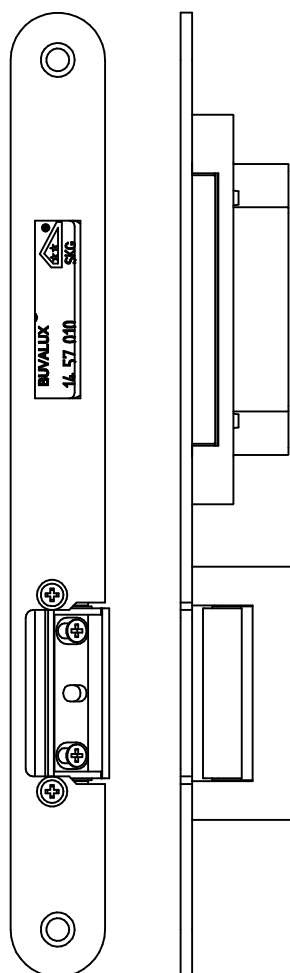
Draairichting 1&3
Standaard ES-7092



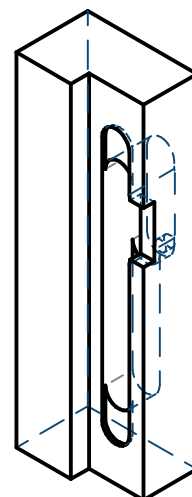
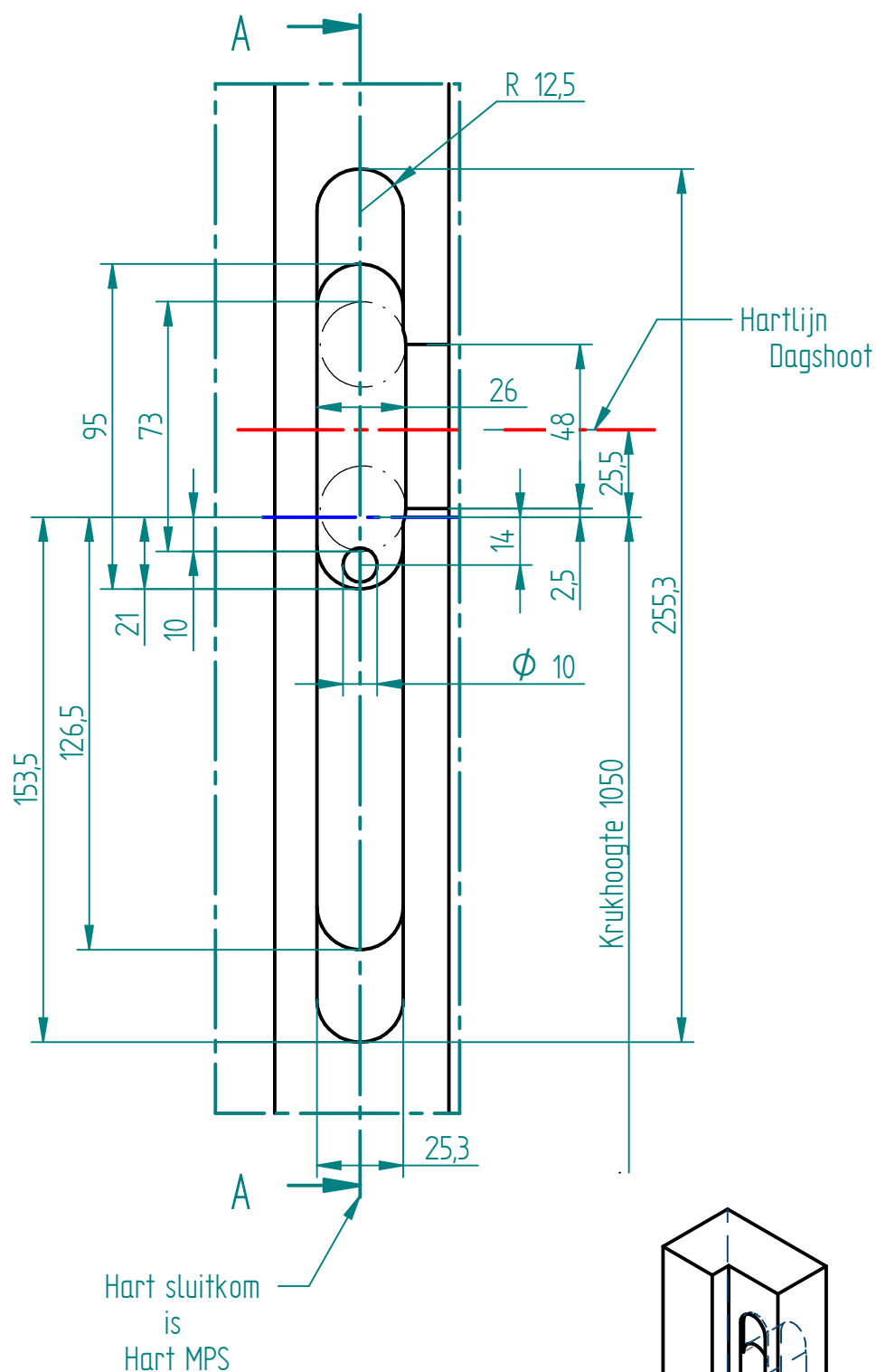
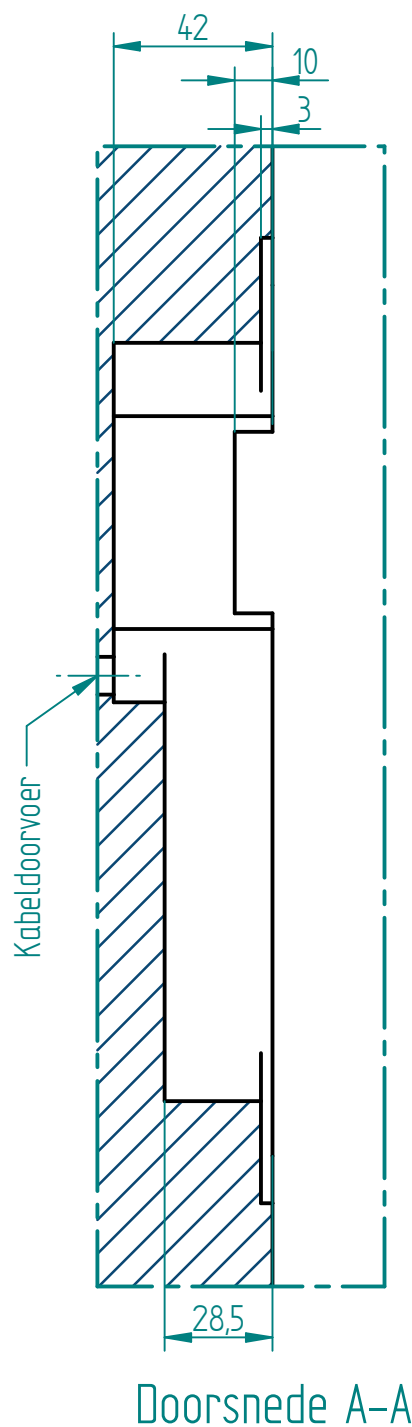
Draairichting 2&4
Senioren ES-7092



Draairichting 2&4
Standaard ES-7092



Draairichting 1&3
Senioren ES-7092



Getekend is de standaard situatie
.Voor Senioren moeten de maten gespiegeld worden t.o.v Hartlijn Dagschoot

Let op: In maatvoering is geen rekening gehouden met eventuele laagdikte(n) lak